## Esperblock Examples of combinations

## Bleeder circuit Falling-under-self-weight prevention circuit MSW-4H MSW-4H MCH-4 MCH-4 MCP-M-KD MCB-AB-1 KD-2C-X (Including an orifice) MPS-31 MPS-31 When a heavy load is attached to the cylinder piston for pressing, etc., sometimes the piston falls faster than the speed generated by the pump's discharge When a large cylinder is used, a shock occurs when the circuit is switched by the change valve. volume (falling under self weight). The circuit adjusts To prevent this, the circuit is depressurized the counter balance valve to a pressure appropriate before switching. for the heavy load to ensure smooth operation. Pressure-retaining circuit Pressure control circuit (overrun protecting circuit) MIF-31 MPP-34 MSW-4H PRV-12B MSW-4H MB-1MCH-4 .†‡⊅ (PH) MRV-PAB To the oil cooler Pressure switch MBP-31 MPS-31 Р The pressure can be adjusted precisely and The cylinder overrun is prevented by reducing the differential pressure between the pressure remotely because the relief valve is fed back. An oil cooler is required in this circuit. switch and the relief valve.

147 cat-No.75 since2007